



Our Mission
Activate Human Better Life

Our Vision

Be a Functional Platform By Innovation of AI, Science Technology and Talent for Win-Win.



"Iopcentral "Official Wech



Topcentiat



Tiktok Account



Officia



website



Marketing Center



Topcenteal®Digital ELIT talent digita innovation Supply Chain Center service platform



Topcentral®

Topcentral® Mall



ELIT HR

Customer Service Call: +86 - 4008 320 160 Mobile Phone: +86 18651102823

Official Website: http://www.topcentral.net

Email: Admin@Topcentral.cn

Company Address: No. 29, Hehai Road, Fenghua District, Ningbo City, Zhejiang Province.



2023 PCR TOPCIRCLE® PRODUCT MANUAL

NINGBO TOPCENTRAL NEW MATERIAL CO., LTD

PCR GENERAL PLASTIC [TcycleGP[®]] PCR ENGINEERING PLASTIC [TcycleEP®] PCR
SPECIAL ENGINEERING
PLASTIC
[TcycleSP®]

PCR
THERMOPLASTIC
ELASTOMERS
[TcycleElast®]

PCR
MATERIALS FOR
3D PRINTING
[TcycleAM™]







Catalog

Company Profile	01
Company Honor	02
Company History	04
PCR General Plastic [TcycleGP®]	06
PCR Engineering Plastic [TcycleEP®]	21
PCR Special Engineering Plastic [TcycleSP®]	28
PCR Thermoplastic Elastomers [TcycleElast®]	33
PCR Materials For 3D Printing [TcycleAM™]	35
Cysmartt®-Digital innovation service platform for New Material Industry and "Carbon Peak and Neutrality goals	36



Company Profile

Ningbo Topcentral New Material CO., ltd is a high-tech enterprise focusing on sustainable and green low-carbon functional materials (PCR Topcircle®), new material modification (PCRBlend™) R&D and technical services, bio-based and degradable materials. Topcircle® products include general plastic series (TcycleGP®), engineering plastics series (TcycleEP®), specialty engineering plastics series (TcycleSP®), thermoplastic elastomer (TcycleElast®), 3D printing PCR additive (TcycleAM™) and other brands and technical services, including but not limited to rPC [PCR PC®], rABS [IBISS®], rPET [TC-Rester®], rPA6/66 [Nairong®], rPP [Ploypoy®], rPE [Poisye®] and other almost all kinds of plastic varieties, integrating R&D innovation, testing and analysis, manufacturing, sales and technical services, etc., to provide professional, high-performance, functional and customized new material system innovative solutions.

Strong R&D and technological innovation team

A highly educated, experienced and innovative talent team have converged in Topcentral®. More than 60% Topcentral's employees have bachelor degree or above. The R&D personnel have accounted for the total number of staff 48%. The core researchers in Topcentral® have obvious professional and academic advantages in the fields of plastic recycling economy, new materials, etc. Meanwhile, they have rich industrial experience and carry out industry-university-research cooperation with Chinese Academic of Science, Tianjin University, Zhejiang University and Zhejiang University Ningbo Institute of Technology and other domestic universities to devote to break the key technical bottlenecks of the circular economy materials and keep providing the productions and the technical services with low-carbon & high quality.

Professional quality and digital team

Topcentral® has passed the ISO9001, ISO14001 and ISO45001 certification by TÜV Rheinland, and adhere to the whole life cycle of products to track carbon footprint, full traceability and full quality cycle management.

In the future, Topcentral® covers nine categories of sustainable products, innovative technologies and integrated services.

01	Recyclable and innovative plastics and technology	02	New material modification and technology	03	Biobased materials and biodegradable technology
04	Highly sophisticated, products design and service	05	Special composites and technology	06	New functional, materials design and customization
07	IP authorization, cooperation and integrated Services	08	Whole industry chain, design innovation and new business model	09	Intelligent equipment and cloud data service



Be a Functional Platform By Innovation of AI , Science Technology and Talent for Win-Win.



Company History



2019.12

Ningbo Topcentral New Materials Co., Ltd.was established.

Topcentral® is guided by "goals, efficiency and value", adheres to the business philosophy of sustainable", and works with the principle of "broaden sources, reduce expenditure and high efficiency".



2021.7

Included in the "National Science and Technology Small and Medium-sized Enterprises".



2021.9

Included in the "Specialized,Refined, Characterized and Novel SMEs of Zhejiang Province.



2021.12

National high-tech enterprise.

02



2021.12

Postdoctoral workstation in Zhejiang Province.



2022.7

Included in the "Specialized,Refined, Characterized and Novel SMEs of Ningbo.



2022.7

Topcentral Branch commission of the CPC was established



2022.9

Selected for the reserve pool of companies to be listed on the STAR.



2022.10

TÜV Rheinland awards double carbon neutral certification to Topcentral® at product and organizational levels.



2022.10

Awarded Carbon Neutral Pioneer Award.



2022.12

Awarded the CEIBS Carbon Neutrality Innovation Cooperation Demonstration Project.



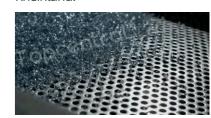
2022.12

Awarded the certificate of intellectual property management system certification.



2023.1

Certified three systems by TÜV Rheinland.



2023.1

Selected as Ningbo manufacturing individual champion cultivation enterprise.



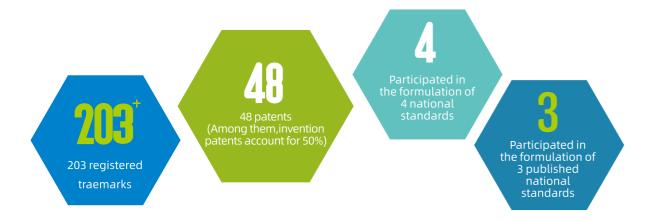
2023.2

Topcentral® and TÜV Rheinland signed a strategic cooperation agreement.



Qualification

Brand Matrix







Topcentral® has certificated by International Quality System Certification (ISO9001), International Environmental Management System Certification (ISO14001) and Occupational Health And Safety Management System Certification (ISO45001) by TÜV. Related products have passed Global Recycled Standard (GRS) certification, SCS Global certification, UL2809and ITE certification, UL OBP,Coashbound™ OBP certification, TÜV PCR certification. Organizational carbon footprint product carbon footprint, organizational carbon neutrality, product carbon neutrality [cradle-to-gate].

04















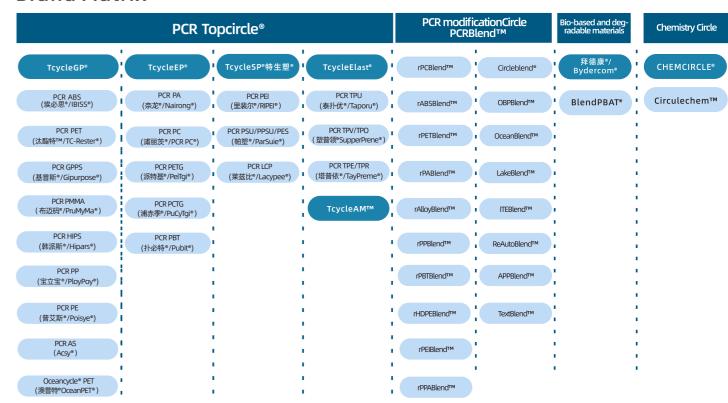




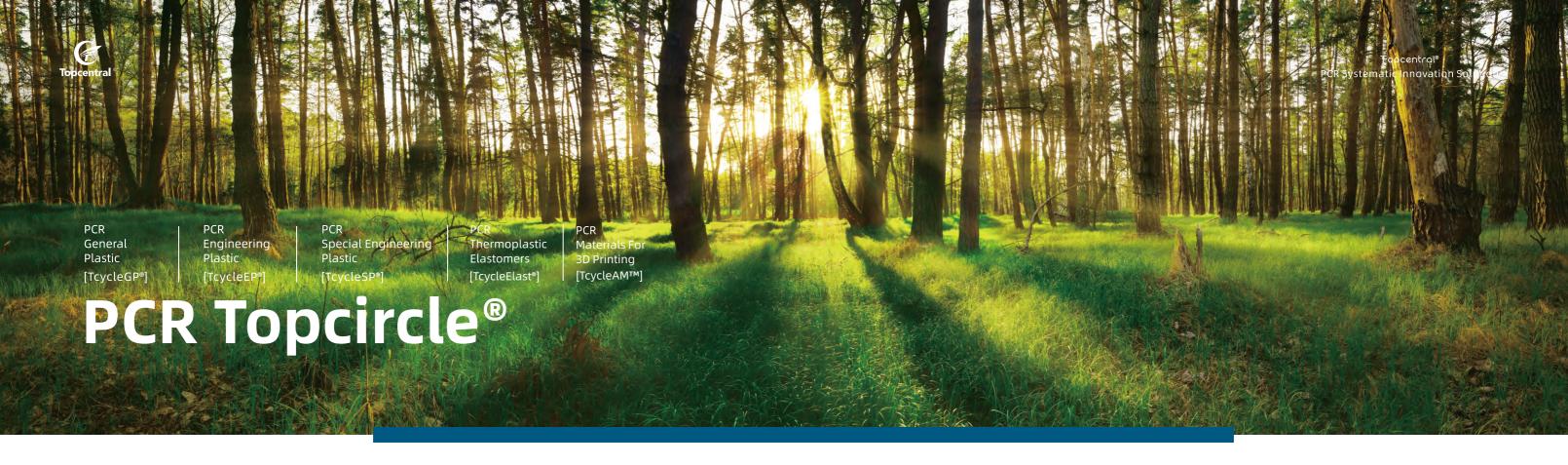




Brand Matrix



Innovative Service Matrix	Intellectual Property Matrix	Business Model Matrix	Innovation and entrepreneurship service platform	
Business Sercive Innovation Public welfare Services	锋赤链® TCBChain™	溯秀TM/CycleshowTM	芯生万物®	浠嗨™舱/SeaHipot®炉
海溯 */Oceancycle* Ocean Partner*	Topcentralguard™ CLCAL	FreeCBO2®	礼哒TM/LynddoaTM	Seaclean®
Lakecycle® 海洋伙伴™	B _Q DAT	浠嗨™咖啡 SeaHiCaffe™	埃众特™/Azoomt™	艾毕特TM/AibiettTM
Textcycle®		浠嗨™超市 SeaHiShopp™	希斯迈®/Cysmartt®	臻炜®/TruBgi®
ITEcycle®		1 1	AddsInside™	BYE PINO 🗐
ReAutoloop®			幸延®/Xynyar®	塔各芙TM TAGE
Coastbound™	:			塔盖为®
Appcycle®	:			



PCR General-Purpose Plastics[TcycleGP®]



PCR Polyacrylonitrile-Butadiene-Styrene (IBISS® rABS) is a recycled post-consumer product (sources including but not limited to appliances, communications equipment, tubing, sheet, coils, consumer electronics, etc.), pretreated and standardized Plastic particles prepared by processes such as granulation and modification. According to different recycling sources and quality grades, we design sorting and screening, technological innovation breakthroughs, performance re-optimization and high-quality automated production and processing to provide customers with Extrusion and injection grade IBISS® rABS granules. The company's products cover different sources of emulsion method and bulk method, and can provide different colors including but not limited to natural color, black, gray, white and so on. It can meet the different application needs of customers in the industry, and can provide a full range of customized system solutions and innovative solutions according to the special requirements of customers.









IBISS® rABS General Series

Grade Name	Melt Index g/10min	Notched IZOD Impact KJ/M²	Appearance	Certification	Application	Characteristic
rABS-N115CG	15~30	≥15	High Gloss Natural	UL2809/GRS	Modification, Injection	High Gloss
rABS-NE115B	10~20	≥14	Natural	UL2809/GRS	Modification, Injection	Low Gloss
rABS-N115BD	10~20	≥15	Natural	UL2809/GRS	Modification, Injection	Low Gloss

IBISS® rABS Functional Innovation Series

Grade Name	Melt Index g/10min	Notched IZOD Impact KJ/M²	Appearance	Certification	Application	Characteristic
rABS-N120E	35~50	≥18	Natural	UL2809/GRS	Modification, Injection	Excellent Flowability
rABS-N135A	4~10	≥30	Natural	GRS	Modification, Injection	Excellent Impact
rABS-N128MT	25~35	≥12	Natural	GRS	Modification, Injection	High Modulus
rABS-N115LV	6~14	≥15	Natural	GRS	Modification, Injection	Low VOC
rMABS-T170C	20~30	≥10	Transparent	GRS/TÜV	Injection	Transparent
rABS-N315F	15~25	≥15	Natural	UL2809/TÜV/GRS	Modification, Injection	FDA
rABS-N315BF	30~45	≥15	Natural	GRS/TÜV	Modification, Injection	BPA FREE,FDA
rMABS-AB915	20~30	≥15	Natural	GRS	Modification, Injection	Antibacterial Anti-coronavirus





IBISS®rABS Customized Series

Grade Name	Melt Index g/10min	Notched IZOD ImpactKJ/m²	Appearance	Certification	Application	Characteristic
rABS-IT2012BL	20~30	≥12	Black	UL2809 ITE/GRS	Modification, Injection	ITEcycle®
 rABS-IT2010GL	10~20	≥10	Grey	UL2809 ITE/GRS	Modification, Injection, Extrusion	ITEcycle®
rABS-HA2012BL	20~30	≥12	Black	GRS	Modification, Injection	Appcycle®
 rABS-HA1510GL	10~20	≥10	Grey	GRS	Modification, Injection	Appcycle®
 rABS-BP12N (Mass-ABS)	5~15	≥10	Natural Low Gloss	GRS	Modification, Injection,Extrusion	-

IBISS®FreeCBO2® "Zero" Carbon Series

	Grade Name	Melt Index g/10min	Notched IZOD ImpactKJ/m²	Appearance	Certification	Application	Characteristic
	rABS-N115CG	15~25	≥15	Natural High Gloss	UL2809/TÜV/GRS /Zero-carbon	Modification, Injection	FreeCBO2®
_	rABS-N120B	10~20	≥20	Natural	UL2809/TÜV/GRS /Zero-carbon	Modification, Injection, Extrusion	FreeCBO2®
_	rABS-B112CG	20~30	≥12	Black High Gloss	UL2809/TÜV/GRS /Zero-carbon	Modification, Injection	FreeCBO2®
	rABS-Ocean78A	20~35	≥10	Beige	GRS/SCS Global	Modification, C Injection	Oceancycle® Plastic FreeCBO2®
_	rABS-BP18N (Mass-ABS)	6~14	≥15	Natural Low Gloss	UL2809/TÜV/GRS /Zero-carbon	Modification, Injection, Extrusion	FreeCBO2®
	rABS-BP78A	12~15	≥12	Natural High Gloss	GRS/ UL OBP	Modification, Injection,Extrusion	Coastbound™ OBP FreeCBO2®



Product Brands

Topcircle®, TcycleGP®, IBISS®, Oceancycle®, Coastbound™ OBP, Appcycle®;

Product Characteristics



Product Application

The products are suitable for deep processing modification granulation, extrusion molding, injection molding, and can be widely used in various product parts as Home appliances, Electrical appliances, Automotives, Packaging, and Daily chemical products.















[PCR Polypropylene , Ploypoy®rPP]

Recycled Polypropylene (Ploypoy®rPP) was produced through recycling post-consumer products, pretreatment, standardized granulation and other technological processes. According to different recycling sources and quality grades, special classification method, technological innovation and high-quality automatic processing were applied to produce high products. Extrusion grade, injection molding grade and blow molding grade rPP particles can be provided. The colors include but not limited to natural color, black and white, which can meet the different application needs of customers. We also can provide all-round customized system solutions and innovative solutions according to the special requirements of customers.







Ploypoy®rPP Typical Product

Typical Grade	MFI g/10min	Tensile Strength MPa	IZOD Notched Impact Strength KJ/m²	, Appearance	Certification	Application
rPP-W120A	1~4	≥20	≥5	Natural	GRS	Blow Molding, Extrusion
rPP-W160A	4~8	≥20	≥5	Natural	GRS/TÜV	Injection
rPP-W110TA	7~13	≥25	≥4	Natural	GRS	Injection
rPP-W110XR	7~13	≥20	≥7	white	GRS	Injection
rPP-W115TA	12~18	≥20	≥3	Natural	GRS	Injection
rPP-W120TA	20~30	≥20	≥3	Natural	GRS	Injection
rPP-W120XR	20~40	≥20	≥6	white	GRS	Injection
rPP-W130TA	30~60	≥25	≥3	Natural	GRS	Injection
rPP-BP26	2~10	≥18	≥3	Natural	GRS/ UL OBP	Coastbound™ OBP
rPP-Ocean78A	5~15	≥16	≥3	Natural	GRS/SCS Global/ Oceancycle® OP/	Oceancycle® plastic
rPP-BK180	5~15	≥20	≥5	Black	GRS	Compounding, Injection
rPP-T130TA	30 ~ 60	≥30	≥2	Transparent nature	GRS	Compounding, Injection

Product Brands

Topcircle®, TcycleGP®, Ploypoy®, Oceancycle®, Coastbound™ OBP, FreeCBO2® (Zero Carbon);

Product Application

The products can be used to blow molded products such as cosmetic bottle body, extruded film / plate, various injection molded parts and other fields.





rPP-W160A



PP-W130TA

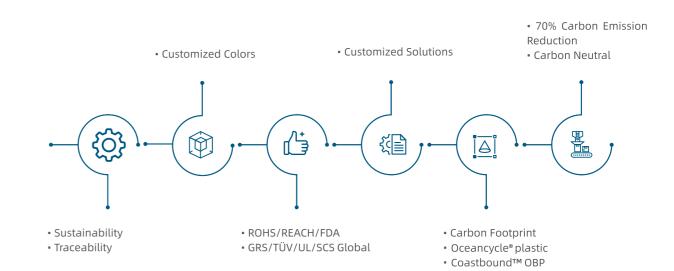


rPP-W125T(B)



rPP-BP26

Product Characteristics







[PCR Polyethylene, Poisye®rPE]

Recycled Polyethylene (Poisye®rPE) was produced through recycling post-consumer products, pretreatment, standardized granulation and other technological processes. According to different recycling sources and quality grades, special classification method, technological innovation and high-quality automatic processing were applied to produce high products. Blow molding grade, extrusion grade and injection molding grade rPE particles can be provided. The colors include but not limited to natural color, black and white, which can meet the different application needs of customers. We also can provide all-round customized system solutions and innovative solutions according to the special requirements of customers.







Poisye®rPE Typical Product

Typical Grade	MFI g/10min	Tensile Strength MPa	IZOD Notched Impact Strength, KJ/m²	Appearance	Certification	Application
rHDPE-W105A	0.1~1	≥20	≥20	Natural	GRS/TÜV	Blow Molding
rHDPE-W180A	5~10	≥18	≥4	Natural	GRS	Injection
rHDPE-M140	2~8	≥18	≥5	Specified	GRS	Injection
rHDPE-Ocean78A	0.1~8	≥16	≥3	Black	SCS Global/GRS	Oceancycle® plastic
rLDPE-W210A	0.5~3	≥10	/	Natural	GRS	Blow Molding
rPE-BP06	0.1~6	≥6	≥3	Natural	GRS/ UL OBP	Coastbound™ OBP
rHDPE-B110P	0.5~2	≥10	≥15	Black	GRS/ UL OBP	Coastbound™ OBP
rHDPE-G110P	0.5~2	≥10	≥15	Green	GRS/ UL OBP	Coastbound™ OBP
rHDPE-M120P	1~6	≥10	≥4	Specified	GRS/ UL OBP	Coastbound™ OBP

12

Product Brands

Topcircle®, TcycleGP®, Poisye®, Oceancycle®, Coastbound™ OBP, FreeCBO2®("Zero"Carbon);

Product Characteristics



Product Application

Products can be used in hollow containers, extruded pipes, injection molded products, films and some other fields according to different MFI.









rHDPE-W105A

rHDPE-M140

rLDPE-210A

rPE-BP06

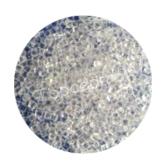






[PCR General Purpose Polystyrene, Gipurpose®rGPPS]

Recycled General Purpose Polystyrene (Gipurpose® rGPPS) was produced through pretreatment, produced through pretreatment, granulation and other technological processes. According to different recycling sources and quality grades, we design classification and screening, technological innovation breakthroughs, performance reoptimization and high-quality automatic production and processing. We can provide customers with extrusion grade and injection grade rGPPS particles, including natural color transparent and specified colors, etc. To satisfy the different application needs of customers, we can provide a full range of customized system solutions and innovative solutions according to the special requirements of customers.



Gipurpose® rGPPS Typical Product

Grade Name	Melt Index g/10min	Notched IZOD Impact KJ/m²	Appearance	Certification	Application
rGPPS-T301	3~10	≥3	Transparent	GRS/TÜV	Injection, Compounding

Product Brands

Topcircle®,TcycleGP®,Gipurpose®, FreeCBO2®("Zero" Carbon);

Product Characteristics



Product Application

Products can be used for modification processing, injection molding, extrusion, which can produce different plastic products such as electrical appliances, daily necessities, etc.

















[PCR Polyethylene Terephthalate, TC-Rester® rPET]

Based on post-consumer bottles, recycled polyethylene terephthalate (TC-Rester® rPET) products contain rPET flakes after pretreatment and TC-Rester® rPET pellets after extrusion. According to different recycled source and quality classification, we design specific sorting process, innovate technological breakthrough, optimize product performance and realize automatic processing. The TC-Rester® rPET pellets can be applied to extrusion, cast PET film, biaxially oriented PET film, blow molding and injection, etc. The rPET series cover the product brands with low viscosity, medium viscosity, and high viscosity. The products comply with RoHS/REACH and are certified by GRS/SCS Global/UL/TÜV. In addition, some of them pass FDA tests. Meanwhile, the OceanPET® series of products, including ocean-bound plastic and ocean plastic, can be provided to satisfy customer requirements. The system innovation solutions can be designed according to the customers' special requirements.







TC-Rester®rPET General Series

Typical Grade	rPET-AFK	rPET-BFK	rPET-PCR78AP	rPET-PCR70A	rPET-PCR75A
Product Trademark	TC-Rester®	TC-Rester®	TC-Rester®	TC-Rester®	TC-Rester®
Intrinsic Viscosity (dL/g, 25℃)	0.73~0.8	0.70~0.76	0.65~0.84	0.70±0.02	0.75±0.02
Moisture (%)	≤1.20	≤1.50	≤0.40	≤0.40	≤0.40
PVC Content(ppm)	≤100	≤200	-	-	-
Polyolefin Content(ppm)	≤50	≤50	-	-	-
Appearance	White Transparent Flakes	Blue and White Transparent Flakes	White	White	White
Certificate	GRS	GRS	GRS/UL 2809/TÜV/ "Zero" Carbon and carbon footprint certificate	GRS	GRS
Product Features	High Purity, Low Metal Content	Highly Cost Effective	FreeCBO2®	High Purity, Good Flowability	Good Toughness
Application	Spinning, Granulation, Degradation	Spinning, Granulation, Degradation	Spinning, Compounding, Extrusion/Injection	Spinning,Film (Cast film, Biaxially Oriented Film, Etc)	Compounding, Extrusion, Injection

TC-Rester® rPET Fuctional Series

Material Brand	rPET-PCR80A	rPET-PCR84A	rPET-F80A(FDA grade)	
Product Trademark	TC-Rester®	TC-Rester®	TC-Rester®	
Intrinsic Viscosity (dL/g, 25℃)	0.80±0.02	0.84±0.02	0.60-0.80	
Moisture (%)	≤0.40	≤0.40	≤0.40	
Appearance	White	White	White	
Appearance 	White GRS/UL 2809	White GRS/TÜV	White GRS/UL2809/TÜV	

Oceancycle® OceanPET® rPET Customized Series

Material Brand	rPET-Ocean78A (Ocean Grade)	rPET-BP78A (OBP Grade)	rPET-S78A	
Product Trademark	OceanPET® & Oceancycle®	OceanPET® & Oceancycle®	OceanPET®	
Intrinsic Viscosity (dL/g, 25℃)	0.60-0.75	0.60-0.80	0.65~0.8	
Moisture (%)	≤0.40	≤0.40	≤0.40	
Appearance	White	White	White	
Certificate	SCS Global/GRS /Zero-carbon	UL OBP/GRS /Zero-carbon	GRS/UL 2809	
Product Features	Oceancycle® Plastic FreeCBO2®	Coastbound™ OBP FreeCBO2®	Specific Recycled Source and Application	
Application	Spinning, Compounding, Extrusion, Injection, Degradation	Spinning, Compounding, Extrusion, Injection, Degradation	Spinning, Compounding, Extrusion, Injection, Degradation	

Product Brands

Topcircle®, TcycleGP®, TC-Rester®, FreeCBO2®("Zero"Carbon), OceanPET®, Textcycle®, Oceancycle®, Coastbound™OBP, Lakecycle®, Ocean Partner®;





Product Characteristics



SustainabilityTraceability



 ROHS/REACH/FDA
 GRS/SCS Global/UL2809/TÜV /UL OBP





 Oceancycle® OP/Coastbound™ OBP/ Oceancycle®plastic

Ocean Partner®



• Carbon Footprint



"Zero" Carbon



Customized Solutions



• Max77.7% Carbon Emission Reduction

• Carbon Neutral





Product Application

The rPET series contain product brands with low viscosity (0.70 dL/g), medium viscosity (0.75 dL/g and 0.8 dL/g) and high viscosity (0.84 dL/g). And intrinsic viscosity of 0.85dL/g-1.1dL/g is available in 2023. The series of products can be applied to film, sheet, packaging containers and chemical fibers, etc.







PET sheets



PET fibers



PET bottles

[PCR High impact polystyrene, Hipars® rHIPS]

PCR High impact polystyrene, Hipars® rHIPS is origin from post-consumer products (sources including but not limited to appliances, communications equipment, tubing, sheet, coils, consumer electronics, etc.) pretreated and standardized Plastic particles prepared by processes such as granulation and modification. According to different recycling sources and quality grades, we design sorting and screening, technological innovation breakthroughs, performance re-optimization and high-quality automated production and processing to provide customers with Extrusion and injection grade Hipars® rHIPS granules. Provide different colors including but not limited to natural color, black, gray, white and so on. It can meet the different application needs of customers in the industry, and can provide a full range of customized system solutions and innovative solutions according to the special requirements of customers.







Hipars® rHIPS General Series

Material Brand	Melt Index g/10min	IZOD Impact J/m	Tensile Strength MPa	Elongat ion, brk %	Flexur al Strength MPa	Flexur al Modulus MPa	Appearance	Certification	Application
rHIPS-W107	4~10	≥65	≥20	≥8	≥28	≥1800	White	GRS	Injection , Extrusion
rHIPS-B108	4~10	≥70	≥20	≥8	≥28	≥1800	Black	GRS	Injection , Extrusion
rHIPS-GY108	4~10	≥70	≥20	≥8	≥28	≥1800	Grey	GRS	Injection , Extrusion
rHIPS-N107	3~10	≥70	≥20	≥17	≥30	≥1800	Nature	GRS	Injection , Modification

Product Brands

Topcircle®, TcycleGP®, Hipars®;

Product Characteristics



Product Application

The series of products can be applied to appliances shell, food packaging, etc.



PCR Polymethyl methacrylate, PruMyMa® rPMMA

RCR Polymethyl methacrylate, PruMyMa® rPMMA is origin from post-consumer products (sources including but not limited to food containers, sealed cans, cosmetic cases, etc.) pretreated and standardized Plastic particles prepared by processes such as granulation and modification. According to different recycling sources and quality grades, we design sorting and screening, technological innovation breakthroughs, perlormance reoptimization and high-quality automated production and processing to provide customers with Extrusion and injection grade PruMyMa® rPMMA granules. The company's products are mainly colorless and transparent products series. It can meet the different application needs of customers in the industry, and can provide a full range of customized system solutions and innovative solutions according to the special requirements of customers.



PruMyMa® rPMMA General Series

Material Brand	Melt Index g/10min	IZOD Impact J/m	Tensile Strength MPa	Flexur al Strength MPa	Flexur al Modulus MPa	Appearance	Gertification	Application	Characteristic
rPMMA-T80A	1~5	≥20	≥60	≥100	≥2500	Transparent	GRS	Injection Compounding	transparency

Product Brands

Topcircle®, TcycleGP®, PruMyMa®;





Product Characteristics



Product Application

The applications are lampshades, instrumentation, electronic displays and daily necessities, etc.

[PCR Acrylonitrile-styrene copolymer, Acsy® rAS]

PCR Acrylonitrile-styrene copolymer is origin from post-consumer products (sources including but not limited to food containers, sealed cans, cosmetic cases, etc.) pretreated and standardized Plastic particles prepared by processes such as granulation and modification. According to different recycling sources and quality grades, we design sorting and screening, technological innovation breakthroughs, performance re-optimization and high-quality automated production and processing to provide customers with Extrusion and injection grade rAS granules. The company's products are mainly colorless transparent, blue transparent, black and so on. It can meet the different application needs of customers in the industry, and can provide a full range of customized system solutions and innovative solutions according to the special requirements of customers.

Acsy® General Series

Material Brand	Melt Index g/10min	content of Br, ppm	IZOD Impact KJ/m²	Tensile Strength MPa	Elongat ion At Brk,%	Flexur al Strength MPa	Flexur al Modulus MPa	Appearance	Application	Product features
rAS-T140	30-50	≤100	≥25	≥50	≥6	≥100	≥2500	Coloriess and	injection Molding Modification	Black spots, transparenc
rAS-B130	25-45	≤300	≥25	≥50	≥6	≥100	≥2500	High gloss	injection Molding Modification	Economic

Product Brands

Topcircle®, TcycleGP®, Acsy®;

Product Characteristics



Product Application

The applications are tableware, toothbrush, refrigerator compartment, light fittings, ornaments, meter mirrors, packaging boxes, stationary, etc.

PCR Engineering Plastic [TcycleEP®]



[PCR Polycarbonate, PCR PC®]









PCR PC® General Series

Typical Grade	MFI g/10min	Notched Impact Strength J/m	Color Appearance	Certification	Typical Application	Product Features
PC-T15	15-20	≥700	Colorless and Transparent	GRS	Injection Molding、 Modification	Black pot, transparency and high impact resistance
PC-T20	20-25	≥600	Colorless and Transparent	GRS	Injection Molding、 Modification	Black pot, transparency and flow processing
PC-T25	25-30	≥100	Colorless and Transparent	GRS	Injection Molding、 Modification	Black pot, transparency and fluidity
PC-T50	50~60	≥100	Colorless and Transparent	GRS	Injection Molding、 Modification	Black pot, transparency and superhigh fluidity
PC-T80	60-80	≥80	Colorless and Transparent	GRS	Injection Molding、 Modification	Black pot, transparency and superhigh fluidity
PC-WB01	6~12	≥700	Blue Transparent	GRS/UL 2809 /Zero-carbon	Injection Molding、 Extrusion、Modification	Color stability and high impact resistance
PC-WB02	12-18	≥500	Dark Transparent	GRS/UL 2809 /Zero-carbon	Injection Molding、 Modification	Dark Color,Cost Economic
PC-WB03	15~25	≥300	Dark Transparent	GRS/UL 2809 /Zero-carbon	Injection Molding、 Modification	Dark Color, Cost Economic





PCR PC® Functional Innovation

	Typical Grade	MFI g/10min	Notched Impact Strength J/m	Color Appearance	Certification	Typical Application	Product Features
	PC-BG105	17~25	≥110	Black, High Gloss	GRS	Injection Molding、 Modification	High Gloss Appearance
	PC-T103AR	12-18	≥700	Transparent	GRS	Injection Molding	Compliance With Toy Regulations
_	PC-FT315	12~16	≥700	Transparent	TÜV/GRS/UL2809	Injection Molding	FDA

PCR PC® Customized Series

Typical Grade	MFI g/10min	Notched Impact Strength J/m	Color Appearance	Certification	Typical Application	Product Features
PC-IT3020BTL	15~21	≥500	Black	UL ITE/GRS	Injection Molding 、 Modification	ITEcycle®
PC-2010BK	20~30	≥100	Black	UL2809/GRS	Injection Molding、 Modification	Autocycle
PC-ET08A	6~9	750	transparent	GRS	extrusion 、 Modification	high viscosity
PC-BP78A	7~12	≥600	Blue transparent	GRS/ UL OBP	Injection Molding Extrusion Modification	Coastbound™ OBP

PCR PC® FreeCBO2® Zero Carbon Series

Typical Grade	MFI, g/10min	Notched Impact Strength J/m	Color Appearance	Certification	Typical Application	Product Features
PC-T103A	12~18	≥600	Transparent	UL2809/TÜV/GRS	Injection Molding、 Extrusion、Modification	FreeCBO2®
PC-T105A	15~25	≥600	Transparent	UL2809/TÜV/GRS	Injection Molding、 Modification	FreeCBO2®
PC-T108A	65~75	≥100	Transparent	UL2809/TÜV/GRS	Injection Molding、 Modification	FreeCBO2®
PC-T60A	50~60	≥100	Transparent	UL2809/GRS	Injection Molding、 Modification	FreeCBO2®
PC-WB101A	4~10	≥600	Transparent Blue	UL2809/TÜV/GRS	Injection Molding、 Extrusion、Modification	FreeCBO2®
PC-GT02A	12~20	≥500	Transparent Blue	UL2809/GRS	Injection Molding、 Modification	FreeCBO2®

Product Brands

Topcircle®, TcycleEP®, PCR PC®, Coastbound™ OBP, FreeCBO2® ("Zero" Carbon), ITEcycle®;

Product Characteristics



 Sustainability Traceability

Carbon Footprint

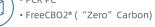


• ROHS/REACH/FDA

GRS/TÜV/UL2809/ITE/Zero Carbon



• PCR PC®





Customized Solutions



• Max 91.8% Carbon Emission Reduction · Carbon Neutral



Product Application

Products can be used for compounding, injection molding, extrusion, and produce different plastic products such as modified, switch, electrical equipment shell, lampshade, toy, etc.











[PCR Nylon6, Nairong®rPA6]

Recycled Nairong®rPA6 was prepared through pretreatment and standardized granulation modification based on post consumption recycled fishing net silk, automobile, low-voltage electrical appliances and so on. Natural color and black products, and customized products such as oceanbound nylon 6 can be provided (Oceancycle®). Products can be used in injection molding, compounding, spinning, extrusion and some other fields. All-round customized system solutions and innovative solutions also can be provided according to special requirements











Nairong®rPA6 Typical Products

Typical Grade	rPA6-S22N	rPA6-S240N	rPA6-S280N	rPA6-A6BG	rPA6-WS30N
R.V., 25℃	2.4~3.2	2.2~2.8	3.0~3.8	/	2.5-3.5
IZOD Impact Strength, kJ/m²	5	5	6	7	6
Tensile Strength, MPa	55	55	60	90	55
Flexural Strength, MPa	85	85	90	150	85
Appearance	Natural	Natural	Natural	Black	White
Certification	GRS/UL2809 /UL OBP SCS Global /TÜV/carbon zero	GRS/UL2809/UL OBP /Coastbound™ OBP /TÜV	GRS/UL2809/UL OBP Coastbound™ OBP /TÜV	GRS/UL2809 /TÜV	GRS
Characteristic	Oceancycle® plastic FreeCBO2®	Coastbound™ OBP	Coastbound™ OBP	High performance cost performance	1
Application	Compounding, Spinning, Injection	Compounding, Spinning, Injection, Extrusion	Compounding, Spinning,Injection Extrusion	Injection	Compounding, Spinning, Injection

Product Brands

Topcircle®, TcycleEP®, Nairong®, FreeCBO2®, Oceancycle®, Coastbound™ OBP, Ocean Partner®;

Product Characteristics



- Sustainability
- Traceability







Customized Solutions



- ROHS/REACH/FDA
- GRS/UL2809/TÜV/Oceancycle® OP/Coastbound™ OBP/UL OBP /FreeCBO2®/Carbon footprint certification
- Ocean Partner® plan.



- High Purity Good Surface and color
- "Zero" Carbon Oceancycle® • FreeCBO2®



- Max 92.3% Carbon

Emission Reduction · Carbon Neutral

Product Application

Can be used in down-stream compounding and various mechanical parts, also can be used in injection molding, spinning, and so on.



rPA6-S240N rPA6-S22N



rPA6-S280N

rPA6-6BG

Annex to certificate

(PCR Nylon66, Nairong® rPA66)

Recycled Nairong® rPA66 was prepared through pretreatment and standardized granulation modification. Natural color and black products, and customized products can be provided. Products can be used in injection molding, compounding, spinning and some other fields. All-round customized system solutions and innovative solutions also can be provided according to special requirements







Nairong® rPA66 Typical Products

Application	Compounding, Injection, Spinning	Compounding, Injection	Compounding, Injection,Spinning	Injection
Certification	GRS/UL2809/TÜV	GRS/UL2809/TÜV	GRS/UL2809	GRS/UL2809/TÜV
Appearance	Natural	Natural	Natural	Black
Flexural Strength, MPa	85	85	90	200
Tensile Strength, MPa	60	55	60	100
IZOD Impact Strength, kJ/m²	5	5	5	7
R.V., 25℃	2.7~3.3	2.5~3.1	3.0~3.8	/
Typical Grade	rPA66-A22N	rPA66-A240N	rPA66-A260N	rPA66- A6BG

Product Brands

Topcircle®, TcycleEP®, Nairong®, FreeCBO2®("Zero" Carbon Products);

Product Characteristics



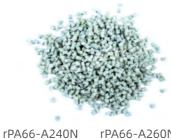




Product Application

The products can be used in down-stream compounding and various mechanical parts, also can be used in injection molding, spinning, and so on.







rPA66-A260N rPA66- A6BG



[PCR Poly (ethylene terephthalateco-1,4-cylclohexylene dimethanol), PeiTgi®rPETG]

Recycled poly (ethylene terephthalateco-1,4-cylclohexylene dimethanol (PeiTgi®rPETG) pellets is origin from post-consumer bottles or sheets and is granulated by extrusion after pre-treatment. According to different recycled source and quality classification, we design specific sorting process, innovate technological breakthroughs, optimize product performance and realize automatic processing. The rPETG pellets can be applied to extrusion, blow molding and injection, etc. The different application requirements of customers can be satisfied. The systematic and innovative solutions can be designed and provided according to the specific customers' needs.

PeiTgi® rPETG Typical Products

Product Brand	rPETG-T104A	rPETG-T304A
Tensile Strength, MPa	≥40	≥40
Elongation At Break,%	≥30	≥30
Flexural Strength, MPa	≥60	≥60
Flexural Modulus, MPa	≥1400	≥1400
Impact Strength, kJ/m²	≥4	≥4
Transparency, %	≥75	≥75
Appearance	Transparent Pellets	White Transparent Pellets
Certification	GRS	GRS
Application	Injection, Extrusion, Blow Molding	Injection, Extrusion, Blow Molding

Product Brands

Topcircle®, TcycleEP®, PeiTgi®, FreeCBO2®("Zero" Carbon Products);

Product Characteristics



- Sustainability
- Traceability



Carbon Footprint



Low Impurities / Black Spots



Customized Solutions



- RoHS / REACH
- GRS/Carbon Footprint Certification



- Good Chemical Resistance and Processability,
- Excellent Mechanical Properties



- 80% Carbon Emission Reduction
- Carbon Neutral

Product Application

The rPETG pellets is 100% PCR pellets. These series possess high purity and excellent mechanical properties. They can be applied to packaging, sheets, and film, etc.







PETG bottles

PETG sheets

PETG film

[Recycled Polybutylece Terephthalate, PuBiT®rPBT]

PuBiT®rPBT is prepared from recycled waste through recycling, pretreatment, and standardized granulation. According to different recycling sources and quality levels, with the help of design classification and screening, technological innovation breakthroughs, performance re-optimization and high-quality automatic production, we can provide customers with injection-grade PBT recycled particles, including natural color, black and specified colors, and can provide customized services for material properties and system solutions.



PuBiT®rPBT Typical Product

Grade Name	Melt Index g/10min	Intrinsic Viscosity	Appearance	Characteristic	Application	Certification
rPBT-N150	35~55	0.75~0.9	Natural	Pure Resin, Black Spot Contr	Injection/Compounding	GRS
rPBT-B150	35~55	0.75~0.9	Black	Pure Resin	Injection/Compounding	GRS
rPBT-B160	50~70	0.7~0.85	Black	Pure Resin	Injection/Compounding	GRS
rPBT-B130G	30~50	-	Black	30%GF	Injection	GRS



Product Brands

Topcircle®, TcycleEP®, PuBiT®, FreeCBO2®("Zero" Carbon Products);

Product Characteristics



SustainabilityTraceability



- Good Chemical ResistanceExcellent Mechanical Properties
- · High Purity
 - Less Black Spots



Customized Solutions



• Carbon Footprint



• 80% Carbon Emission Reduction



- RoHS / REACH
- GRS/Carbon Footprint Certification

Product Application

The product is suitable for deep processing, like modified granulation and direct injection molding. It can be used for various injection molding parts such as home appliances, electrical appliances.







PCR Special engineering plasticss [TcycleSP®]



PCR Polyetherimide [PCR PEI, RiPEI® rPEI]

Recycled Polyetherimide (RiPE® rPEl) is recycled form recycled products produced through pretreatment, standardized granulation and other technological processes. According to different recycling sources and quality grades, special classification method, technological innovation and high-quality automatic processing were applied to produce injection molding grade rPEl particles. The products are natural color with little vellow or brown, can meet the different application needs of customers. We also can provide all-round customized system solutions and innovative solutions according to the special requirements of customers.

RiPEI® rPEI Typical Products

Application	Injection, Extrusion	Compounding, Injection,Extrusion	Compounding, Injection,Extrusion	Compounding, Injection,Extrusion	Compounding, Injection,Extrusion
Certification	GRS	GRS	GRS	GRS	GRS
Appearance	Amber	Amber	Dark amber	Amber	Brown
Flexual Strength, MPa	150	150	145	150	140
Tensile Strength, MPa	110	100	95	100	90
IZOD Notched Imp act Strength,KJ/m²	5.0	5.0	5.0	5.0	5.0
MFI, 330°C,2.16Kg	4.0	4.0	5.0	5.0	6.0
Typical Grade	rPEI-106	rPEI-106A	rPEI-106B	rPEI-108A	rPEI-108B

Product Brands

Topcircle®, TcycleEP®, RiPEI®, FreeCBO2®("Zero" Carbon Products);

Product Characteristics





Product Application

The product be used in extrusion molding and injection molding. High grade products can be used to make various injection molded parts.







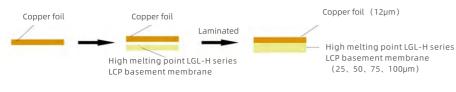


[PCR Thermoplastic Liquid Crystalline Polymer ,Lacypee®rLCP]

Recycled thermoplastic liquid crystalline polymer (Lacypee® rLCP) has good heat resistance, thermal processability, solvent resistance, dimensional stability and low dielectric constant. It is widely used in the fields of electronics, aerospace, automobile, mechanical and chemical industry, medical treatment and so on. The global annual production capacity of LCP is about 75000 tons, and most of its applications are concentrated in electronic and electrical fields, such as connectors for computers and communication equipment. Topcentral® aims at the recycling of 5G communication electronic equipment in the future, and develops recycled products for rTLCP recycling. Through the strict production process control, the whole industry chain traceability of products can be realized, and relevant data and certification such as carbon footprint and carbon emission accounting can be provided.

Typical Products

Grade Name	Ash Content %	Impact Strength MPa	Tensile Strength MPa	Flexual strength MPa	Bending Modulus MPa	Appearance	Certification	Application
rLCP-B150	50	≥5	60	90	5	Black	GRS	Injection





2L-FCCLProcess diagram

PCR Polysulfone [PCR PSU, Parsuie®rPSU]

Recycled polysulfone (Parsuie® rPSU) is an amorphous polymer compound containing sulfone group and aromatic group in the molecular main chain, slightly amber transparent or translucent. According to different synthetic monomers, there are three kinds of common polysulfone have been commercialized, bisphenol A polysulfone (PSU), polyarylsulfone (PASF) and polyethersulfone (PES). The global apparent consumption of polysulfone is about 90000 tons per year, and the market is expected to reach the valuation of US \$70 billion. It will grow at a compound annual growth rate of 3.8% from 2018 to 2025. Topcentral® adheres to the recycle of rPSU, strives to realize the whole industrial chain traceability of products, and provides relevant data and certification such as carbon footprint and carbon emission accounting. We are willing to work with all enterprises committed to the development of low-carbon materials to promote the recycling of polysulfone and promote the low-carbon sustainable development of relevant industries.

Typical Grade	rPPSU-N102AP	rPES-N102AS	rPSU-N102A
Tensile Strength,Mpa	70	75	70
Flexural Strength,Mpa	90	85	80
IZOD Impact Strength,KJ/m2	40	30	5
Certification	Dark brown	Dark brown	Dark brown
Certification	GRS	GRS	GRS
Application	Injection Molding、 Extrusion	Injection Molding、 Extrusion	Injection Molding、 Extrusion

Product Brands

Topcircle®, TcycleSP®, Parsuie®;

Product characteristics

Polysulfone series products can be used in the fields of plastic modification, construction pipes, electronics and electrical appliances, etc.







PCR PolyPhenylene Sulfide, PCR PPS

Polyphenylene sulfide (PPS) is a kind of plastic particles prepared by recycling post-consumer products (sourcesincluding but not limited to dust filter bags, electronic and mechanical parts, etc.) after pretreatment and standardized granulation modification. According to different recycling sources and quality grades, special classification method, technological innovation, performance re-optimization and high-quality automated processing were applied to provide customers with injection molding grade PCR PPS particles, which can meet the different application needs of industry customers. We also can provide all-round customized system solutions and innovative solutions according to the special requirements of customers.

General Series

Material Brand	Ash content %	IZOD Impact Strength J/m	Tensile Strength MPa	Flexural Strength MPa	Flexural Modulus MPa	Appearance	Certification	Application	
rPPS-B103	≤5	≥3	40	80	3	Umber	GRS	injection/Compo	unding
rPPS-8BG	40	≥5	120	150	7	Black	GRS	Injection , Ext	rusion

Product Brands

Topcircle®, TcycleSP®;





Product Characteristics



Product Application

The products are suitable for modification processing and injection molding. High grade products can be used to make a variety of injection parts.







rPPS-B103

rPPS-8BG

PCR Polyphthalamide, PCR PPA

Polyphthalamide (PPA) has the advantages of high modulus, hardness, cost performance, low water absorption, dimensional stability and excellent weldability. It can be used at 150°Cfor a long time.Common industrial PPAmainly include PA46, PA6T, PA9T, PA10T, etc. The global market demand of high temperature resistant Polyamide in 2021 reached 160,000 t, benefiting from the development of the downstream industry and the broadening of product application, and the annual compound growth rate of industry is more than 7%. It is expected that the global market demand will exceed 170,000 t in 2022, and the market size is about 10 billion yuan. Topcentral® develops recycling products aiming to recycled PPA. The raw materials mainly come from structural parts and thermostatic shell of automotive industry, connectors, SMT connectors, circuit breakers, card slots of electronic and electrical fields, and pumps, oil pump accessories, impels, hot water pipe fittings, bearings, gears and so on of mechanical industry. Through strict control of production process, the company can realize the traceability of the whole industrial chain of products, and provide relevant data and certification such as carbon footprint and carbon emission accounting.

Typical Products

Grade Name	Ash Content %	Impact Strength MPa	Tensile Strength MPa	Flexual strength MPa	Bending Modulus MPa	Appearance	Certification	Application
rPPA-N101	≤1	≥5	50	100	2	Nature or light yellow	GRS	Injection, Modification

32

Product Application







Thermoplastic elastomers



PCR Recycled Thermoplastic polyurethane, Taporu® rTPU

Recycled Thermoplastic polyurethane (PCR TPU)was recycled, pretreated and prepared by standardized granulation. The company's products cover different sources of emulsion method and bulk method, and can provide different colors including but not limited to transparent, grey, black and so on. It can meet the different application needs of customers in the industry, and can provide a full range of customized system solutions and innovative solutions according to the special requirements of customer







rTPE

rTPO/TPV

Application direction

The rTPU(Taporu™) regenerated particles are 100% post-consumer recycled plastic particles with high purity and excellent mechanical properties, it can meet the daily use scenario of kit foot, cable protection and roller preparation



[PCR Thermoplastic Elastomer, TayPreme®rTPE]

Recycled Thermoplastic Elastomer (PCR TPE) was recycled, pretreated and prepared by standardized granulation. The company provide injection-grade regenerated TayPreme® rTPE particle. It can meet the different application needs of customers in the industry, and can provide a full range of customized system solutions and innovative solutions according to the special requirements of customer.

Application innovation

The rTPE(TayPreme®) regenerated particles can be used for double injection moulding of overmoulded ABS, PC, PA, AS.It is brasion and scratch resistant, feel coomfortable to touch, matte effect, Excellent aging and chemical resistance. Products are used in thermometers, meter cases, Bluetooth headset, electric tool handles, etc.







[PCR Thermoplastic Polyolefin elastomer, SupperPrene® rTPO/TPV]

Recycled ThermoplasticPolyolefin elastomer(PCR TPO/TPV)was recycled, pretreated and prepared by standardized granulation from post-consumer automotive components. The company provide regenerated SupperPrene® TPO particle. It can meet the different application needs of customers in the industry, and can provide a full range of customized system solutions and innovative solutions according to the special requirements of customer, including material technology solution, certifications and regulatory requirements, carbon footprint and so on.

Applied innovation

The rTPO is resistant to UV and ozone, it has a wide range of temperature resistance performance from -60°C to 135°C.TPO has excellent aging resistance and is resistant to acid, alkali and alcohol chemicals. TPO has a wide range of applications and can be used for manufacture hoses, conveyor belts, tape products, sealing products, etc.

Typical Products

Material Brand	Hardness /shore A	Tensile Strength MPa	Tear strength KN/m	Appearance	Certification	Application
rTPU-PCR95AS	93	20	115	Transparent	GRS	Injection, Extrusion
rTPU-PCR95ASB	96	16	115	Black	GRS	Injection, Extrusion
rTPE-PCR70A	70	7	18	White	GRS	Injection
rTPO-PCR90A	90	15	-	Black	GRS	Injection, Extrusion
rTPV-PCR80A	80	8	35	Black	GRS	Injection, Extrusion

Product characteristics



- Sustainability
- · Traceability



Carbon Footprint



·Certifications and regulatory requirements



- · TCBchain®chasable blockchain
- Entire chain traceability



Customized Solutions



· Mainly natural color covering specified colors

[PCR materials for 3D printing, TcycleAM™]



[PCR materials for 3D printing, TcycleAM™]

PCR materials for 3D printing, TcycleAM™is based on post-consumer recycling products dedicated to 3D printing (additive manufacturing), after pretreatment and standardized granulation modification and other processes to prepare plastic particles for direct use by 3D printers or extruded into 3D printing filament. According to the customer's product requirements for design and customized development, including material technology solutions, supply chain recycling solutions, application solutions, structure and software design and development, designated certification and regulatory requirements, carbon emission management solutions, TCBchain® chasable blockchain, the whole industry key closed-loop scheme and so on.











rPC-T6A(AM)

rPA6-S22N(AM)

rTPU-PCR95AS (AM)

rTPE-PCR70A (AM)

Typical series (Plastic)

,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
Material brand	MFI g/10min	IZOD Impact Strength KJ/m²	Appearance	Certification	Characteristic
PC-T60(AM)	50~60	≥10	Colorless and Transparent	GRS	transparency and fluidity
rABS-N115CG(AM)	20~30	≥16	Natural	GRS	high impact resistance
rPA6-S22N(AM)	5~10	≥5	Natural	GRS	high tensile strength and fluidity

Typical series (Elastic)

Material brand	Hardness /shore A	Tensile Strength MPa	Tear strength KN/m	Appearance	Certification	Characteristic
rTPU-PCR95AS(AM)	93	20	115	Transparent	GRS	transparency high elasticity
rTPE-PCR70A(AM)	70	7	18	Black	GRS	high elasticity fluidity

Priduct brand

Topcircle®, TcycleAM™, FreeCBO2®(Zero carbon product)

Product Characteristics



Application direction

For direct use in particle 3D printers or for extrusion into 3D printing wire.





Cysmartt® -double carbon and new material technology research digital innovation service platform



About us

Cysmartt® focuses on the new material industry and "carbon peak and neutrality goals", especially focusing on physical recycling plastics and functional blend of recycled plastics. We can provide customers with onestop comprehensive technology service solutions, including online material technology consulting, testing analysis, R&D technology analysis, quality system innovation, process efficiency, energy saving, emission reduction, process engineering capability improvement and certification consulting. We will provide sustainable system innovation services to realize the digitalization and intelligence for the new material industry and "carbon peak and neutrality goals".

Service content and items



Material testing and analysis



Innovation and upgrading of quality system



Project application and industry-university-research cooperation



Legal consultation of global environmental protection regulations



Carbon digital integrated service



Consultation and service of intellectual property system



Third party certification consulting services



Design and analysis of research and development technology



Digital innovative solutions for full scene applications



Cysmartt® Wechat public account Add:www.cysmartt.com(Upgrading)

JOIN US

Achievements Share, Acknowledgements Respect.



Your joining injects new vitality to us.

We will keep providing you with unlimited development career and possibilities Topcentral® will fulfill future mission with you: Activate Human Better Life Jointly realize the priority development strategy of the enterprise: Talent for Win-win



Please scan the OR code below to get more detailed information E-mail: hr@topcentral.cn